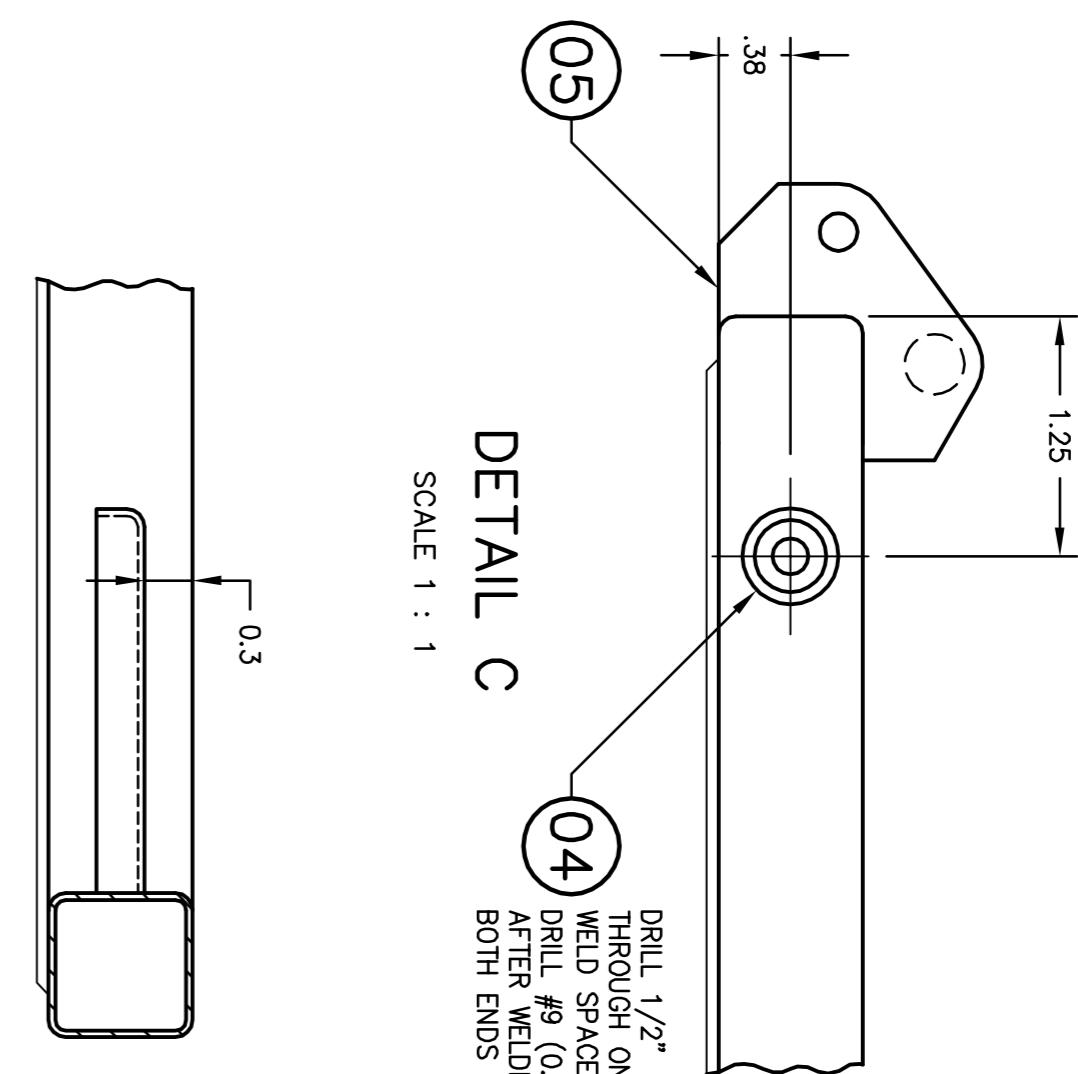
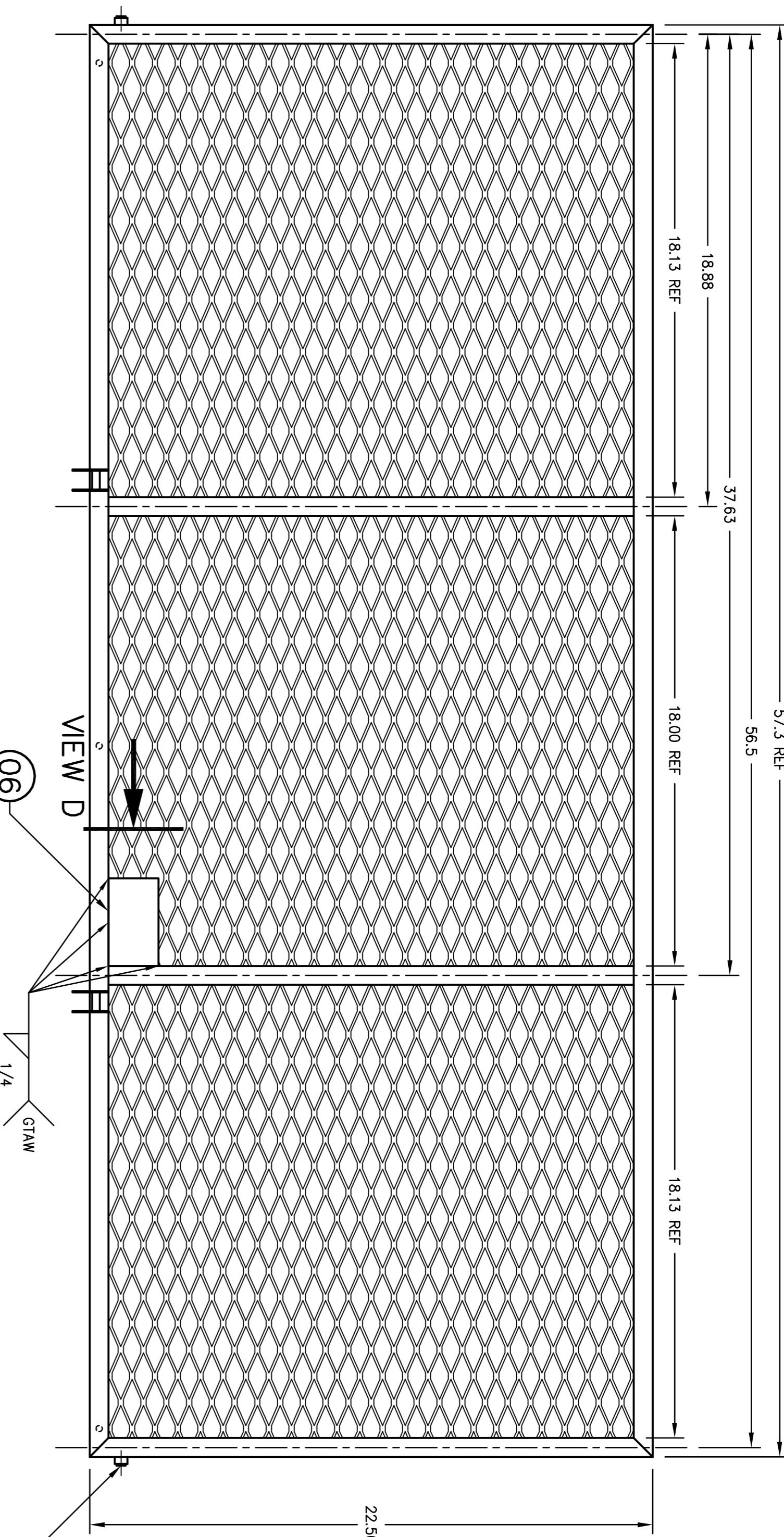


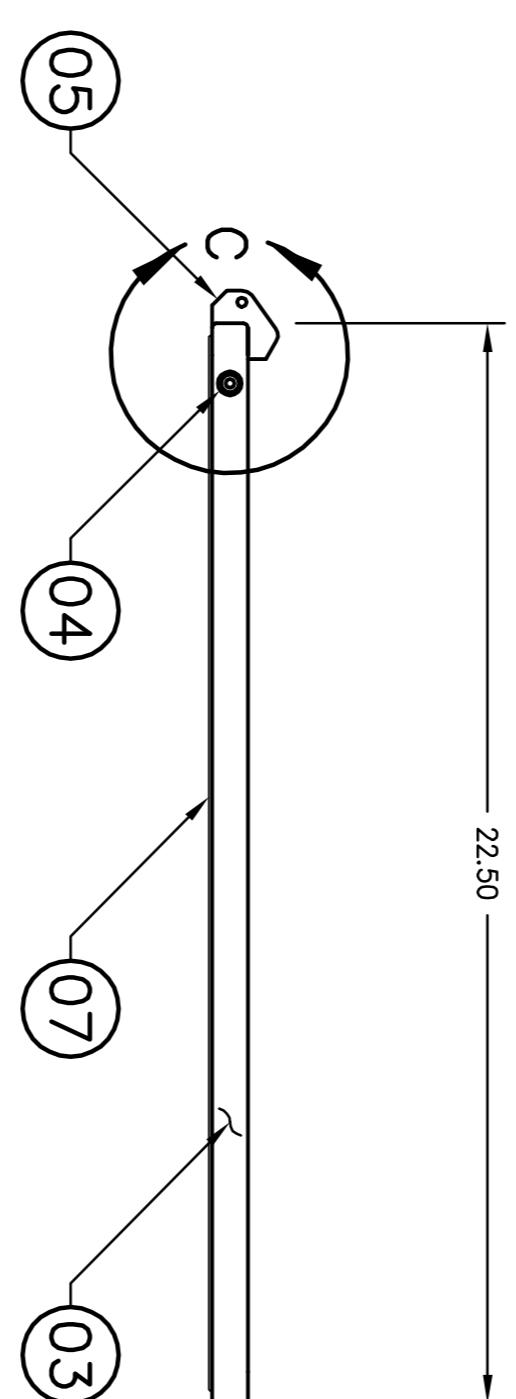
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DESCRIPTION OF CHANGE	INITIALS	DATE	
INITIAL ISSUE	BJC	28 JAN 10	CHANGED HANDLE BRACKETS, REMOVED ALTERNATE LID

2	TITLE BLOCK UPDATED; 84262 CHANGED TO 84263; WELDING ROD UPDATED; # OF WELDS DOWN BRACE TUBES INCREASED; REFERENCE DIMENSIONS ADDED 1/4" HOLES FOR BUMPERS ADDED; VIEW D ADDED	BJC	10/07/201
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VIEW
SCALE 1 :

SCALE 1 :



DETAIL A

DETAIL B

DETAIL B

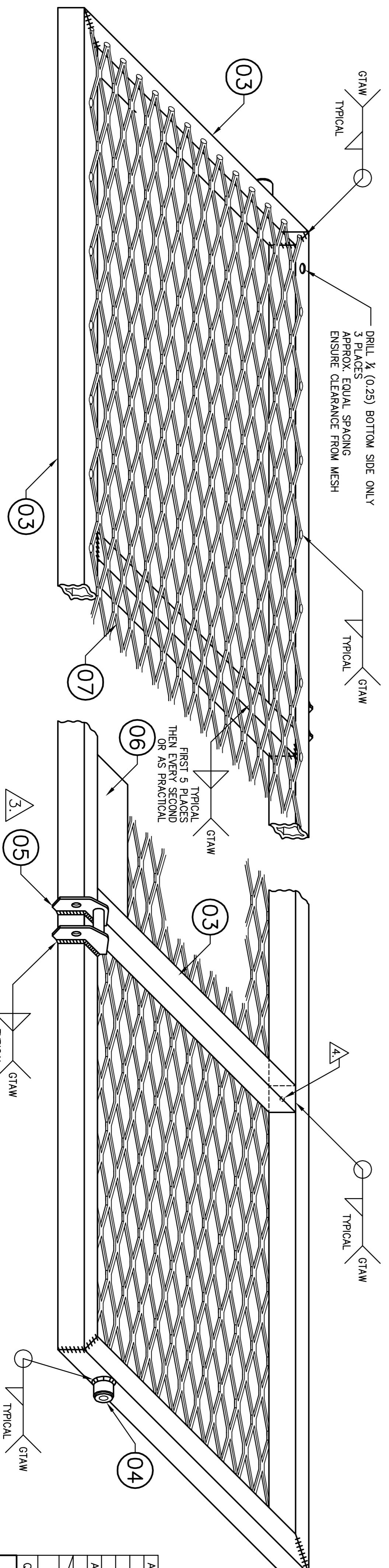
01 BASKET LID ASSEMBLY

05 3.

03

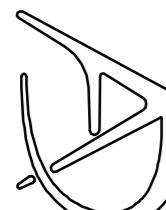
DETAIL B

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C.
4130 AND 1018 STEEL: WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
3. STAINLESS AND 4130 STEEL: WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
3. INSTALL ITEM 5 (LID HANDLE PROVISIONS ASSEMBLY) IN ACCORDANCE WITH AERO DESIGN DRAWING 84263.



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DETAIL A LOOKING AT TOP

A/R	3/4-16F	07	MESH			
1	36204-10	06	PLACARD BRACKET			
1	84263-01	05	LID HANDLE PROVISIONS ASSEMBLY			
2	49216-01	04	SPACER			
A/R	--	03	SQUARE TUBE	4130 STEEL COND N.	MIL-T-6736	0.75 X 0.035 SQR TUB
		02				
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					
	APPROVALS		DATE	 AERO DESIGN LTD. 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.483.2376 www.aerodesign.ca		
	DRAWN:	JEFF CLARKE	19 FEB 08			
	CHECKED:	E. BURGOIN				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1					
	SCALE 1 : 4	DWG. SIZE	DWG. NO.	REV.		
	SHEET 1 OF 1	A1	77612	2		